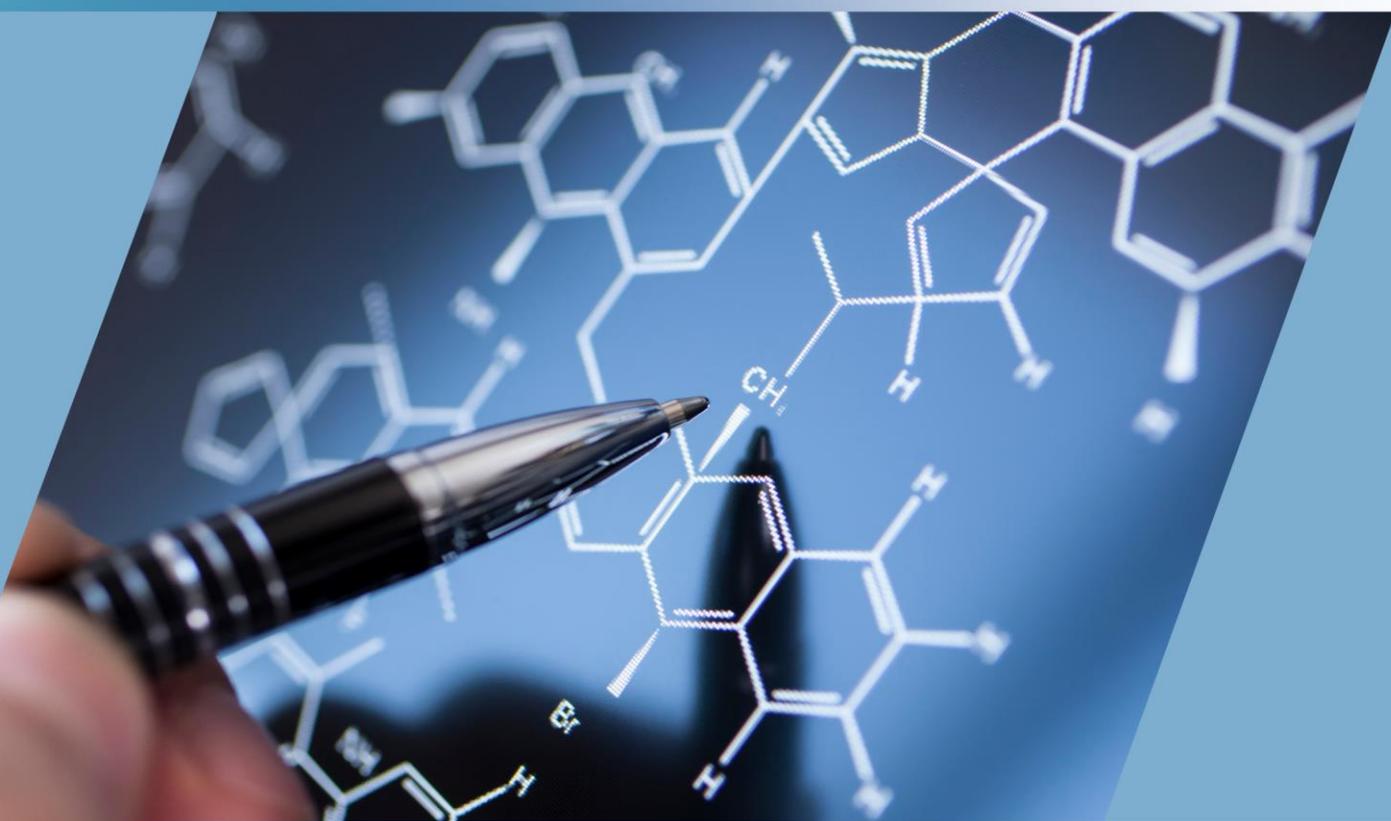




eISSN: 2789-858X

Scientific Journal for the Faculty of Science - Sirte University (SJFSSU)

Bi-annual, Peer- Reviewed, and Open Accessed e-Journal



VOLUME 4 ISSUE 1 APRIL 2024



10.37375/issn.2789-858X



ZANZ



Published by



Legal Deposit Number@National Library (Benghazi): 990/2021



jsfsu@su.edu.ly



Efficient Removal of Methylene Blue Dyes from Aqueous Solutions Using Various Charcoal Adsorbents: A Comparative Thermodynamic and Isotherm Study of Olive, Pine, and Commercial Activated Carbon

Ezadeen Aboshaloo, Nura Ageel, khadeja Samoe and Ahlam Albashini

Chemistry Department, Education Faculty, Tripoli University, Libya.

DOI: <https://doi.org/10.37375/sjfssu.v4i1.2605>

ABSTRACT

ARTICLE INFO:

Received: 23 January 2023

Accepted: 31 April 2024

Published: 17 April 2024

Keywords: adsorption, activated carbon, methylene blue, pollution, dye.

In this study, the effectiveness of various types of charcoal, including pine, olive, and commercial activated carbon, as adsorbents for removing methylene blue dye from water is evaluated. The study was conducted by preparing aqueous solutions containing methylene blue dye and using the three types of charcoal as adsorbents. The main factors affecting the adsorption process were determined through laboratory experiments, which included varying temperature, contact time, pH, and the quantity of charcoal to optimize the dye removal process. Additionally, isotherm studies and thermodynamic analysis of the reaction were conducted. The results demonstrate the successful removal of methylene blue dye by all three types of charcoal, with maximum adsorption capacities of 346.02 mg/g, 283.28 mg/g, and 406.50 mg/g for commercial activated carbon, olive charcoal, and pine charcoal, respectively. The ΔH results indicate that the adsorption process for pine charcoal and activated carbon was physical, while it was chemical for olive charcoal. This research highlights the efficiency, cost-effectiveness, and sustainability of the adsorption process using charcoal as a promising solution for reducing dye pollution in water sources, contributing to the development of sustainable water purification strategies.

1 Introduction

The extensive use of synthetic dyes in the textile industry has led to the generation of colored wastewater, contributing to the pollution of water bodies and posing a significant environmental concern. Colored wastewater contains various organic and hazardous substances, which not only endanger aquatic life but also pose risks to public health (Ramakrishna & Viraraghavan, 1997). Synthetic dyes, known for their non-biodegradability and resistance to heat, light, and chemicals, exacerbate water contamination, potentially causing mutagenic, carcinogenic, or toxic effects (Almeida & Chemosphere, 2014). This pollution threatens the sustainability of ecosystems and compromises the availability of clean water resources for communities.

In addition to environmental pollution resulting from the dye industry, communities around the world face various environmental challenges arising from the use of chemicals, biological, and physical factors (Goudarzi & Mahvi, 2021). Pollution encompasses not only colored wastewater from industries but also air pollution caused by industrial emissions and volatile organic compounds, as well as soil pollution from the disposal of solid and hazardous wastes (Sarwar et al., 2020; Hahladakis & Iacovidou., 2020; Kim et al., 2017; Gyawali & Techato 2020).

Pollution is considered one of the most significant environmental challenges facing humanity in the modern age, adversely affecting the environment, human health, and animal life. Among the effects of environmental

pollution are increased rates of chronic diseases such as asthma and respiratory diseases, deterioration of water quality affecting access to clean and potable water, and negative impacts on biodiversity and ecosystem stability (Landrigan et al., 2018; Prüss-Ustün et al., 2016; Patz et al., 2014)

Conventional wastewater treatment methods such as precipitation, coagulation, and filtration, while effective, are often time-consuming and expensive, limiting their widespread application (Crini, 2005). Therefore, addressing the issue of synthetic dye removal from wastewater requires exploring alternative, cost-effective solutions. Adsorption, a process involving the attachment of pollutant molecules to the surface of a material, particularly activated carbon, has emerged as a promising approach for the treatment of organic contaminants (Khettaf et al, 2016).

Moreover, the utilization of plant waste, such as seeds and roots, as eco-friendly and cost-effective adsorbents for dyes, has gained significant attention (Seow & Lim., 2016; Verma & EnviManag., (2016); Hassaan & El Nemr, 2017). Furthermore, the recent emphasis on producing activated carbon from agricultural and food waste offers a sustainable solution to address this environmental challenge (Aboushaloo et al., 2022; Alardhi et al., 2020; Maghni et al., 2017; Aboushaloo & Etorki, 2015). Therefore, this study aims to assess the adsorption effectiveness of methylene blue onto olive, pine, and commercially produced activated carbon surfaces.

In this study, the adsorption capacity and efficiency of the three types of activated carbon, namely olive charcoal, pine charcoal, and commercially produced activated carbon, will be evaluated for the removal of methylene blue from wastewater. The findings of this research will contribute to the development of efficient and sustainable methods for dye removal, potentially leading to reduced environmental pollution and improved water quality.

2 Materials and Methods

2.1 Coal Preparation: Three coal samples (olive coal, pine coal, and commercial activated carbon) underwent drying at 105°C for 8 hours, followed by grinding and sieving for particle size standardization.

2.2 Effect of Initial Concentration on Adsorption Capacity: To establish the optimum initial concentration

for dye (MB) adsorption, concentrations ranging from 5 to 25 ppm were prepared for olive coal, pine coal, and commercial activated carbon. After adding the coal, adsorption was measured following a 30-minute incubation.

2.3 Effect of Weight on Adsorption Capacity: The study explored the impact of coal weight (0.1-1.5 grams) on dye (MB) adsorption by assessing seven different weights for each type of coal at concentrations of 10, 10, and 25 ppm. Adsorption measurements were conducted after a 30-minute incubation.

2.4 Effect of Contact Time on Adsorption Capacity: Investigating the influence of contact time, olive coal and pine coal (0.4 grams each) and commercial activated carbon (0.1 grams) were added to dye solutions (10, 10, and 25 ppm). After a 30-minute incubation, adsorption was measured.

2.5 Effect of Temperature on Adsorption Capacity: The impact of temperature on adsorption capacity was evaluated by exposing olive coal and pine coal (0.4 grams each) and commercial activated carbon (0.1 grams) to dye solutions (10, 10, and 25 ppm) at different temperatures (25, 30, 40, and 70°C) for 30 minutes. Adsorption measurements were conducted after filtration.

Equations for Adsorption: The amount adsorbed (Q_e) onto the silicon surface was determined using the following equation:

$$Q = \frac{C_i - C_e}{w} \times v \quad (1)$$

The removal efficiency (% Removal) was calculated as:

$$\% \text{Removal} = \frac{C_i - C_e}{C_e} \times 100 \quad (2)$$

Adsorption Isotherm Models: The Langmuir isotherm model, applicable to monolayer adsorption, is represented by:

$$C_e / Q_e = 1 / q_{max} C_e + 1 / q_{max} b \quad (3)$$

where q_{max} is the maximum adsorption capacity (mg/g), and b is the adsorption energy (L/mg).

The Temkin model, considering the adsorption as a chemical process, is expressed as:

$$Qe = \frac{RT}{b} \ln(A) + \frac{RT}{b} \ln(Ce) \quad (4)$$

$$\text{Where } B = \frac{RT}{B} \quad (5)$$

Freundlich adsorption isotherm is calculated by:

$$\ln(Qe) = \ln(Kf) + \frac{1}{n} (Ce) \quad (6)$$

where Kf and n are proportional constants reflecting adsorption capacity and intensity.

These equations provide a foundation for evaluating the adsorption performance of the studied materials under various conditions. (Aboshaloo et al., 2022)

3 Results and Discussion

3.1 Effect of Initial Concentration: The influence of the initial concentration of methylene blue (MB) dye on the adsorption ratio was investigated using three types of charcoal (olive, pine, commercial) at different dye concentrations (5, 10, 15, 20, 25 ppm), as illustrated in Figure 1.

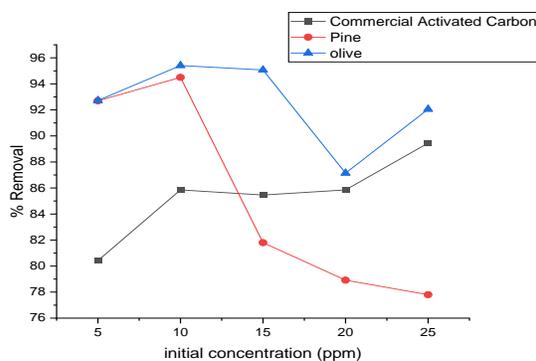


Figure (1) Effect of initial concentration (ppm) on Adsorption Process

The results demonstrate that the adsorption ratio for olive charcoal peaks at 10 ppm (95.41%), pine charcoal at 10 ppm (94.5%), and commercial activated charcoal at 25 ppm (89.45%). These findings align with previous studies (Rahman, et al., 2012; Li et al., 2016). suggesting an overall trend of increased adsorption rates with higher dye concentrations. The variation in optimal concentrations for each charcoal type emphasizes the need for tailored adsorption conditions based on specific adsorbent characteristics. Increased competition between

dye molecules for scarce active sites on the charcoal surface or saturation of adsorption sites could be the cause of the plateau or minor decline in adsorption effectiveness at higher doses.

3.2 Effect of Weight on Adsorption Capacity: The impact of weight on the adsorption process of MB dye was explored using different weights of the three types of charcoal (0.1, 0.2, 0.4, 0.6, 0.8, 1.0, and 1.5 g), as depicted in Figure 2.

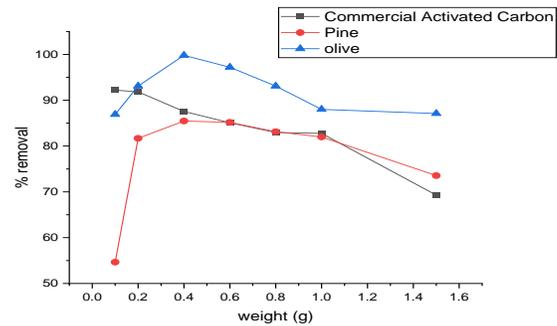


Figure (2) Effect of Weight (g) on Adsorption

Process results indicate that the adsorption rate for olive charcoal and pine charcoal is optimal at 0.4 g, with removal ratios of 99.8% and 85.4%, respectively. Commercial activated charcoal demonstrates the highest adsorption rate at 0.1 g, with a removal ratio of 92.2%. These outcomes align with a prior study (Aboushloa & Etorki, 2015). that identified the best dye adsorption rate at 0.3 g.

3.3 Effect of Contact Time on Adsorption Capacity: The influence of contact time on the adsorption process of MB dye was studied using three types of charcoal at different shaking times (10, 20, 30, 40, 50, 60, 90, 120 min), as presented in Figure 3.

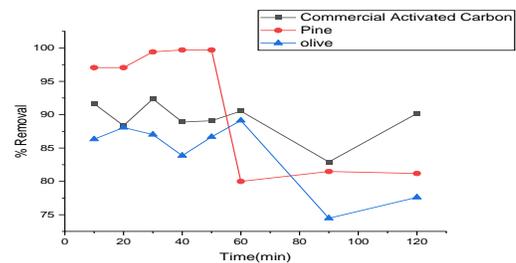


Figure (3) Effect of time (min) Values on Adsorption Process

Results indicate that the best adsorption rate for olive charcoal was observed at a contact time of 60 minutes (89.1%), while pine charcoal demonstrated optimal

adsorption at 40 minutes (99.42%). Commercial activated charcoal displayed the highest adsorption rate at 30 minutes (92.63%). These findings align with previous studies (Pathania et al., 2017; Rahman, et al, 2012; Li et al., 2016) reporting optimal shaking times for dye removal ranging from 30 to 60 minutes.

3.4 Effect of pH on Adsorption Capacity: The adsorption process of MB dye was influenced by the pH of the solution, adjusted using dilute solutions of sodium hydroxide and oxalic acid, over a pH range of 1 to 12, as illustrated in Figure 4.

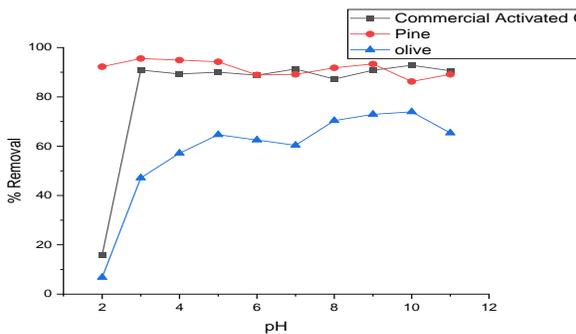


Figure (4) Effect of pH Values on Adsorption Process

Results showed that the highest adsorption rates for olive charcoal and commercial charcoal were observed at pH 10, with removal ratios of 73.93% and 92.8%, respectively. Pine coal exhibited the maximum adsorption rate at pH 3, with a removal ratio of 95.57%. These findings are consistent with previous studies (Pathania et al., 2017; Rahman, et al, 2012; Kumar et al., 2011). which reported higher adsorption rates in basic media. However, another study (Li et al, 2016) reported higher adsorption rates at pH 3, consistent with the results for pine coal.

3.5 Effect of Temperature on Adsorption Capacity: The effect of temperature on the adsorption process of methylene blue dye was investigated over a temperature range of 25-70°C, as shown in Figure 5.

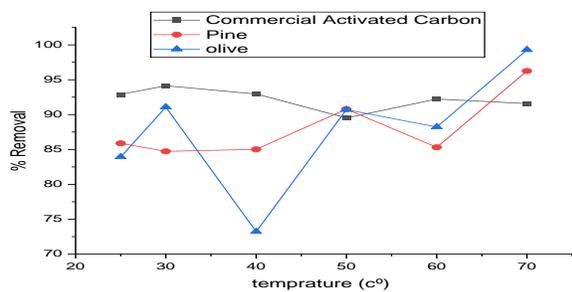


Figure (5) Effect of Temperature (°C) on Adsorption Process

The highest adsorption ratios for olive charcoal and pine charcoal were observed at 70°C, with removal ratios of 99.29% and 96.26%, respectively. For commercial activated charcoal, the highest adsorption rate was observed at 30°C, with a removal ratio of 94.14%. These results are consistent with previous studies (Rahman, et al, 2012; Kumar et al, 2011; Li et al, 2016; Aarfane et al., 2014). reporting an increase in adsorption rates with increasing temperature.

3.6 Isotherm Adsorption: Adsorption models, including Langmuir, Freundlich, and Temkin, were applied to the methylene blue dye, and the results are presented in Table 1. The isotherm of olive coal is also shown in the table1. Figures 6, 7 and 8 shows Langmuir, Freundlich and Temkin models.

Table (1) shows the isotherm of olive coal

| Olive coal isothermates | | | | | | |
|-------------------------|-----------------------|-----------------|------------------------|---------------------|------------|-----------|
| Isotherm models | Correlation Parameter | | | | | |
| Langmuir | Intercept 0.00353 | Slope 0.00301 | qmax(mg/g) 283.2861 | AT 1.17257 | RL 0.07857 | R2 083665 |
| Freundlich | Intercept 2.18097 | Slope 0.87486 | 1/n 0.87486 | Kf 151.6945 | R2 0.79086 | |
| Temkin | Intercept 168.814 | Slope 108.26033 | Pt (j mol-1) 108.26033 | CT (j mg-1) 1.55933 | R2 0.97174 | |

3.7 Isotherm Langmuir, Freundlich, Temkin for olivecoal

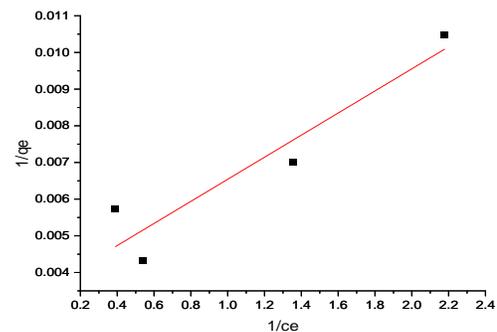


Figure (6) shows the Langmuir model

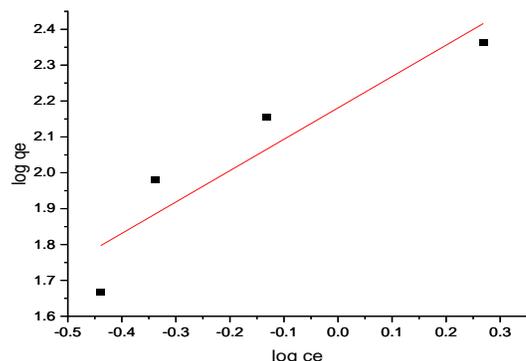


Figure (7) shows Freundlich model

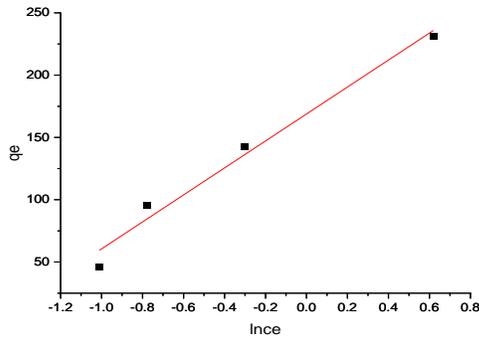


Figure (8) shows Temkin model of olive charcoal

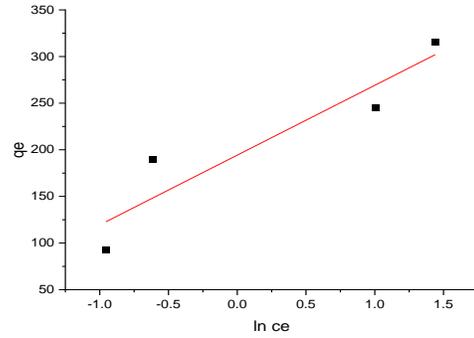


Figure (11) shows the Temkin model of pine charcoal

Table (2) shows pine coal isotherm

| Coal pine isothermate | | | | | | |
|-----------------------|-----------------------|-----------|--------------|-------------|----------------|---------|
| Isotherm models | Correlation Parameter | | | | | |
| | Langmuir | Intercept | Slope | qmax(mg/g) | AT | RL |
| | 0.00246 | 0.00268 | 406.50406 | 0.917910 | 0.09824 | 0.70906 |
| Freundlich | Intercept | Slope | 1/n | Kf | R ² | |
| | 2.24475 | 0.4006 | 0.4006 | 175.69119 | 0.68938 | |
| Temkin | Intercept | Slope | Pt (j mol-1) | CT (j mg-1) | R ² | |
| | 194.27847 | 74.83377 | 74.83377 | 2.596133 | 0.81187 | |

Table (3) shows the isotherm ate of commercial activated coal

| Isothermate of commercial activated charcoal | | | | | | |
|--|-----------------------|-----------|--------------|-------------|----------------|---------|
| Isotherm models | Correlation Parameter | | | | | |
| | Langmuir | Intercept | Slope | qmax(mg/g) | AT | RL |
| | 0.00289 | 0.01431 | 346.0207 | 0.20195 | 0.24698 | 0.93817 |
| Freundlich | Intercept | Slope | 1/n | Kf | R ² | |
| | 1.95537 | 1.44764 | 1.44764 | 90.23395 | 0.92448 | |
| Temkin | Intercept | Slope | Pt (j mol-1) | CT (j mg-1) | R ² | |
| | 84.51345 | 239.44749 | 239.44749 | 0.35295 | 0.98687 | |

3.8 Isotherm Langmuir, Freundlich, Temkin for pine coal

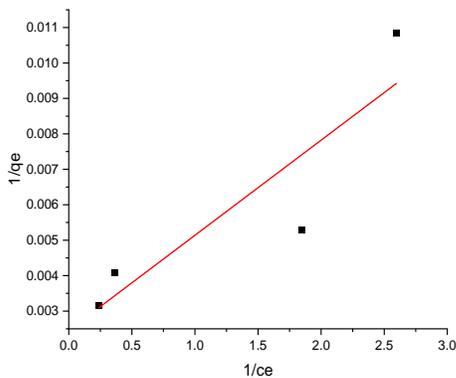


Figure (9) shows the Langmuir model

3.9 Isotherm Langmeier, Freundlich, Temkin Commercial Activated Coal

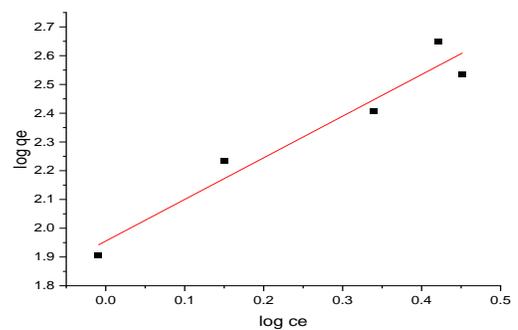


Figure (12) shows the Langmuir model

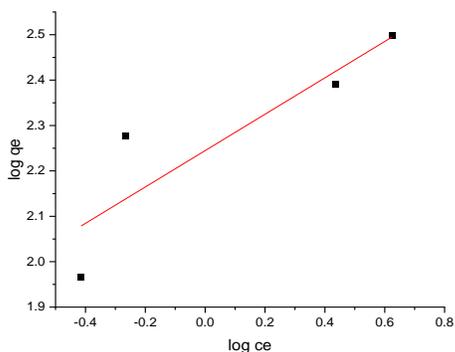


Figure (10) shows the Freundlich model

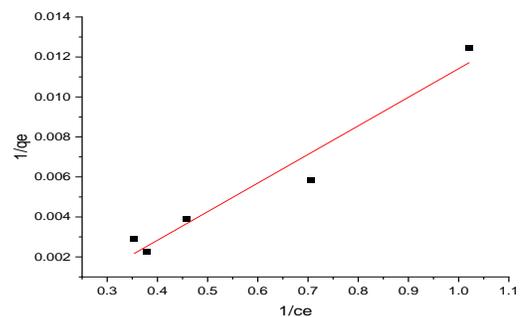


Figure (13) shows the Freundlich model

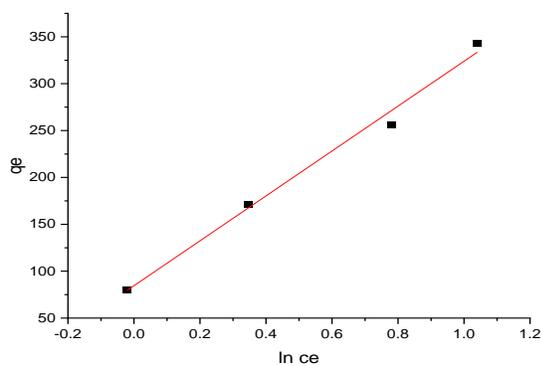


Figure (14) shows a model of Temkin isotherm

3.10 Thermodynamic functions of olive coal,

R² values of 0.97, 0.81, and 0.98 were found, respectively, when the Langmuir model was used to the adsorption of MB dye on the three forms of carbon (commercial activated charcoal, olive charcoal, and pine charcoal). The Temkin model was found to be most applicable to commercial activated charcoal and olive charcoal, but not to pine charcoal. The adsorption of MB dye on the three different forms of carbon (commercial activated charcoal, olive charcoal, and rosin charcoal) was found to have a correlation coefficient R² of 0.79, 0.68, and 0.92 for the Freundlich model. The results show that the Freundlich model is most applicable to commercial activated charcoal, while it is not suitable for olive charcoal or pine charcoal. The adsorption of methylene blue dye on the three different forms of carbon was also studied using the Temkin model; R² values of 0.97, 0.81, and 0.98 were found for commercial activated charcoal, olive charcoal, and pine charcoal, respectively. The results show that the Temkin model is most applicable to commercial activated charcoal and olive charcoal, but not to pine charcoal. The RL values obtained for the three types of carbon ranged from 0.07 to 0.24, indicating that the adsorption process is favorable. The RL values also suggest that the adsorption isotherm is not irreversible or linear but rather falls in the category of favorable or unfavorable, depending on the specific value of RL. (Junag et al., 1997; Aboushaloo & Etorki., 2015). Overall, the Langmuir model was found to be applicable to all three types of carbon, while the Temkin and Freundlich models were most applicable to commercial activated charcoal and olive charcoal. The results suggest that the choice of adsorption model can depend on the specific type of carbon used and the properties of the dye being adsorbed.

3.11 Thermodynamic function of olive coal, commercial activated coal, pine coal.

Table (4) shows the thermodynamic functions of olive charcoal

| Temperature | ΔG | ΔS | ΔH |
|-------------|-----------------|--------------------|---------------------|
| 298 K | - 12.6375KJ/mol | 142.8124 J/molK | 30.657649 KJ/mol |
| 303 K | -12.6254KJ/mol | | |
| 313K | -13.0983KJ/mol | | |
| 323 K | -14.9518KJ/mol | | |
| 333 K | -17.6227KJ/mol | | |
| 343K | -18.5731KJ/mol | | |

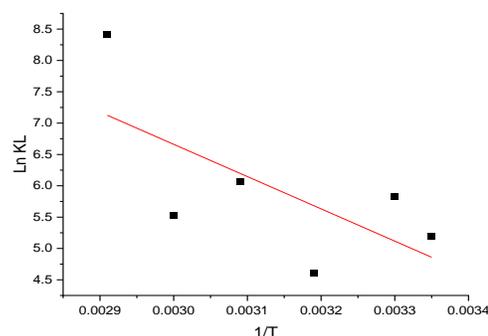


Figure (15) shows the thermodynamic functions of olive charcoal

Table (5) shows the thermodynamic functions of commercial activated coal

| Temperature | ΔG | ΔS | ΔH |
|-------------|----------------|--------------------|--------------------|
| 298 K | -11.3804KJ/mol | 17.8261 J/mol.K | 63.10450 KJ/mol |
| 303 K | -12.3193KJ/mol | | |
| 313K | -11.9837KJ/mol | | |
| 323K | - | | |
| | 11.0182KJ/mol | | |
| 333 K | -12.4056KJ/mol | | |
| 343K | -12.8092KJ/mol | | |

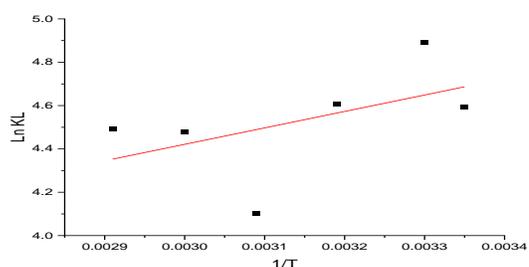


Figure (16) shows the thermodynamic functions of commercial activated coal.

Table (6) shows the thermodynamic functions of pine coal

| Temperature | ΔG | ΔS | ΔH |
|-------------|----------------|------------|------------|
| 298 K | -12.8719kJ/mol | 183.8153 | 42.810039 |
| 303 K | -14.6896kJ/mol | J/mol.K | KJ/mol |
| 313K | -11.9907kJ/mol | | |
| 323K | -16.2900kJ/mol | | |
| 333K | -15.3231Jk/mol | | |
| 343K | -23.9816kJ/mol | | |

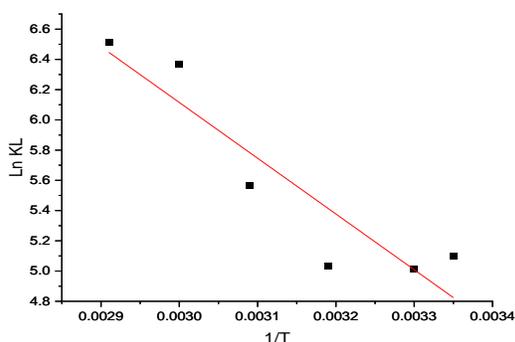


Figure (17) shows the thermodynamic functions of pine coal

The experimental results presented in Tables 4, 5, and 6 for the three types of carbon samples indicate that the adsorption of methylene blue decreases at lower temperatures and increases at higher temperatures. The negative values of ΔG suggest that the adsorption process is spontaneous (Aarfane et al., 2014). while the negative value of ΔS indicates a decrease in randomness at the solid-liquid interface. The positive value of ΔH indicates that the adsorption process is endothermic. The adsorption energy values for pine charcoal and commercial charcoal (> 40 KJ/mol) suggest that the adsorption is chemical in nature, while the adsorption energy value for olive charcoal (< 40 KJ/mol) suggests that the adsorption is physical in nature (Chawki, 2014).

4 Conclusion

Using various types of charcoal, including olive and pine activated charcoal, as well as commercially produced activated charcoal, the adsorption efficiency for removing Methylene Blue from industrial wastewater was evaluated. The results showed that all types of activated charcoal possessed high adsorption capacity for removing Methylene Blue from aqueous solution. This study provides support for the effectiveness of using activated charcoal in treating colored industrial wastewater contaminated with harmful organic substances. The results indicate that sustainable use of plant-based materials as adsorbents may be an effective alternative to relying on traditional activated charcoal. Based on these findings, further research in this field is

recommended to enhance our understanding of adsorption processes and develop new, efficient methods for treating dye-contaminated water.

Additionally, industries generating colored industrial wastewater should adopt environmentally friendly practices and implement effective water treatment systems to mitigate pollution effects on the environment and human health. By investing in advanced environmental technology and embracing sustainability principles, a balance between industrial growth and environmental protection can be achieved.

Conflict of Interest: The authors declare that there are no conflicts of interest.

References

- Aboshaloo, E., Asweisi, A., Almusrati, A., Almusrti, M., & Aljhane, H. (2022). *Asian Journal of Nanoscience and Materials*.
- Aboushloa, E. M., & Etorki, A. M. (2015). Removal of synthetic dye acid red 186 from water by activated carbon. *British Journal of Environmental Sciences*, 3(6), 54-64.
- Alardhi, S. M., Alrubaye, J. M., & Albayati, T. M. (2020). Adsorption of Methyl Green dye onto MCM-41: equilibrium, kinetics and thermodynamic studies. *Desalin Water Treat*, 179, 323-331.
- Almeida, E. J. R., & Corso, C. R. (2014). Comparative study of toxicity of azo dye Procion Red MX-5B following biosorption and biodegradation treatments with the fungi *Aspergillus niger* and *Aspergillus terreus*. *Chemosphere*, 112, 317-322.
- Archna, L. K., & Siva, K. R. R. (2012). Biological methods of dye removal from textile effluents-A review. *J Biochem Tech*, 3(5), 177.
- Djelloul, C. (2014). *Expérimentation, modélisation et optimisation de l'adsorption des effluents textiles* (Doctoral dissertation, Faculté des sciences et de la technologie UMKBiskra).
- Goudarzi, G., & Mahvi, A. H. (2021). Environmental Pollution Caused by Industrial Emissions: A Global Perspective. *Environmental Technology & Innovation*, 21, 101290.
- Gyawali, M., & Techato, K. (2020). Solid Waste Management and Its Impact on the Environment: A Comprehensive Review. *Journal of Environmental Management*, 262, 110354.
- Hahladakis, J. N., & Iacovidou, E. (2020). Soil Pollution: A Hidden Reality. *Environmental Science and Pollution Research*, 27(7), 6717- 6721.
- Hassaan, M. A., & El Nemr, A. (2017). Advanced oxidation processes for textile wastewater treatment. *International Journal of Photochemistry and Photobiology*, 2(3), 85-93.
- Junag, R. S., Wu, F. C., Tseng, R. L. (1997) The Ability of activated clay for the Adsorption of Dye from Aqueous, *Environmental Technology*, 18, 525-531.

- Khettaf, S., Bouhidel, K. E., Meguellati, N. E. H., Ghodbane, N. E. H., & Bouhelassa, M. (2016). Integrated ion exchange mixed bed with reverse osmosis and nanofiltration for isolation of neutral dissolved organic matter from natural waters. *Water and environment journal*, 30(3-4), 261-270.
- Kim, K. H., Kabir, E., & Jahan, S. A. (2018). Airborne bioaerosols and their impact on human health. *Journal of Environmental sciences*, 67, 23-35.
- Kumar, P. S., Ramalingam, S., & Sathishkumar, K. (2011). Removal of methylene blue dye from aqueous solution by activated carbon prepared from cashew nut shell as a new low-cost adsorbent. *Korean Journal of chemical engineering*, 28, 149-155.
- Landrigan, P. J., Fuller, R., Acosta, N. J., Adeyi, O., Arnold, R., Baldé, A. B., ... & Zhong, M. (2018). The Lancet Commission on pollution and health. *The lancet*, 391(10119), 462-512.
- Li, D., Yan, J., Liu, Z., & Liu, Z. (2016). Adsorption kinetic studies for removal of methylene blue using activated carbon prepared from sugar beet pulp. *International Journal of Environmental Science and Technology*, 13, 1815-1822.
- Maghni, A., Ghelamallah, M., & BENGHALEM, A. (2017). Sorptive removal of methyl green from aqueous solutions using activated bentonite. *Acta Physica Polonica A*, 132(3), 448-450.
- Pathania, D., Sharma, S., & Singh, P. (2017). Removal of methylene blue by adsorption onto activated carbon developed from Ficus carica bast. *Arabian journal of chemistry*, 10, S1445-S1451.
- Prüss-Ustün, A., Wolf, J., Corvalán, C., Bos, R., & Neira, M. (2016). Preventing disease through healthy environments: a global assessment of the burden of disease from environmental risks. *World Health Organization*.
- Rahman, M. A., Amin, S. R., & Alam, A. S. (2012). Removal of methylene blue from waste water using activated carbon prepared from rice husk. *Dhaka University Journal of Science*, 60(2), 185-189.
- Ramakrishna, K.R., Viraraghavan, T. (1997). Dye removal using low-cost adsorbents. *Water Sci. Technol.* 36 (2-3) (1997) 189-196.
- Sarwar, M. A., Shah, M. T., & Shaheen, N. (2020). Volatile Organic Compounds in the Atmosphere: Sources, Distribution, and Health Implications. *Environmental Geochemistry and Health*, 42(10), 3027-3047.
- Seow, T. W., & Lim, C. K. (2016). Removal of dye by adsorption: a review. *International Journal of Applied Engineering Research*, 11(4), 2675-2679.
- Verma, A. K., Dash, R. R., & Bhunia, P. (2012). A review on chemical coagulation/flocculation technologies for removal of colour from textile wastewaters. *Journal of environmental management*, 93(1), 154-168.